2018 IEEE INTERNATIONAL WORKSHOP ON

METROLOGY FOR INDUSTRY 4.0 AND IoT







BRESCIA, ITALY | APRIL 16 - 18, 2018

FINAL PROGRAM









DIPARTIMENTO DI INGEGNERIA DELL'INFORMAZIONE



TABLE OF CONTENT

Welcome message	2
MetroInd4.0&IoT 2018 Committee	4
MetroInd4.0&IoT Keynote Speakers	6
Awards	8
Social Functions	9
Program Schedule – Monday April 16, 2018	10
Program Schedule – Tuesday April 17, 2018	11
Program Schedule – Wednesday April 18, 2018	12
Monday, April 16 - Technical Sessions	13
Tuesday, April 17 - Technical Sessions	17
Wednesday, April 18 - Technical Sessions	23
MetroInd4.0&IoT Supports	31



Welcome to the 1st IEEE International Workshop on Metrology for Industry 4.0 and IoT

On behalf of the organizing committee, we wish to welcome you to the 2018 IEEE International Workshop on Metrology for Industry 4.0 and IoT - MetroInd4.0&IoT.

The growing interest of industrial applications to the new Information and Communication Technologies has recently improved thanks to the fourth industrial revolution combined with mass deployment of the Internet of Things (IoT). In reality, this topic has several implications. In the World Economy Forum 2016 (WEF), organized by the worldwide foundation each year in Davos as a symposium to discuss about the emerging trends of economy, technology, environment and health, the title of the last event was "Mastering the Fourth Industrial Revolution" with the global vision about the impact on lost work positions, robots, and artificial intelligence.

The fourth industrial revolution implies evolutions and developments in fields, such as artificial intelligence, machine-learning, robotics, nanotechnologies, 3D Printer, genetics and biotechnologies. This revolution will determine a wide change in the field of business models and the emersion of new job sectors in the field of Smart-Energy, Financial Services, Health, ICT, Media & Entertainment, and Logistic.

All these deep changes are possible also thank to the recent developments in the field of metrology. Actually, monitoring remote physical phenomena and try to control them, requires the developments of new sensors, acquisition techniques, improve data acquisition systems, and so on.

MetroInd4.0&IoT aims to discuss the contributions both of the metrology for the development of Industry 4.0 and IoT and the new opportunities offered by Industry 4.0 and IoT for the development of new measurement methods and apparatus.

MetroInd4.0&IoT wants to gather people who work in developing instrumentation and measurement methods for Industry 4.0 and IoT, with new technologies for metrology-assisted production, component measurement, sensors and associated signal conditioning, and calibration methods for electronic test.

MetroInd4.0&IoT organization was a challenging task due to the large and increasing interest of our research and application areas. Efforts from many people were required to shape the technical program, arrange accommodation, manage the administrative aspects, and set up the social functions. We like to take this opportunity to thank all and each of them. We like also to thank the public and private organizations that supported the meeting in different ways.



MetroInd4.0&IoT hosts two plenary lectures, two tutorials, and 10 oral and poster sessions designed to take advantage of a multidisciplinary approach to give a complete picture of the measurements utilizations and data treatments with the ultimate goal of increasing knowledge on the fourth industrial. Thanks to all of the Technical Program Committee members and the reviewers who have contributed to make this outstanding program possible.

We received 61 abstracts from all over the world, form Japan to the South America.

The technical program encompasses several events and activities.

The keynote speeches will be held by experts in the field of metrology and industry with a common view on the ongoing industrial revolution: Bert van der Linden, from ATS Applied Tech Systems B.V., Netherlands, will talk about *The missing "Thing" in Internet of Things*; the title of the speech of Diego Galar, from Luleå University of Technology, Sweden, is *"Virtual assets and virtual commissioning: Digitization in Industry 4.0"*.

With the aim of providing a common ground for researches to share their findings about the metrology for industry of the future, the MetroInd4.0&IoT is based on a significant number of Special Sessions. The main reason is that a centralized research address definition is usually not suited for new research fields, while a spontaneous aggregation of well-focused themes is more effective. Therefore, several application-oriented Special Sessions have been organized. We wish to thank the organizers of these Special Sessions for their cooperation and support to the conference organization. A special attention has been given to the link between Academia and Industry, with an Industrial Special Session.

Awards will be assigned, including to young researchers and woman in engineering.

The social program includes a welcome cocktail in the historical center of Brescia and the Conference dinner in a wine cellar, so please enjoy the hospitality of Brescia and surroundings.

The First International Workshop on Metrology for Industry 4.0 and IoT is about to begin.

If there is anything that we may do for you, please contact one of us and we will be happy to try to accommodate your needs.

Pasquale Daponte, General co-Chair Alessandra Flammini, General co-Chair Emilio Sardini, General co-Chair



MetroInd4.0&IoT 2018 Committee

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Paolo Castellini, Università Politecnica delle Marche, Italy Giulio D'Emilia, Università de L'Aquila, Italy Sara Foresti, Università di Milano, Italy Leopoldo Angrisani, Università di Napoli Federico II, Italy Silverio Bolognani, Università di Padova, Italy Giovanna Sansoni, Università di Brescia, Italy Franco Docchio, Università di Brescia, Italy

LOCAL COMMITTEE

Stefano Rinaldi, *University of Brescia, Italy* Michela Borgheti, *University of Brescia, Italy* Francesco Gringoli, *University of Brescia, Italy* Bianchini Devis, *University of Brescia, Italy*

LOCAL ARRANGEMENTS





MetroInd4.0&IoT Keynote Speakers

Keynote Tuesday, April 17, 2018

The missing "Thing" in Internet of Things

Bert van der Linden

ATS APPLIED TECH SYSTEMS B.V., NETHERLANDS



Bert van der Linden is a senior lecturer and consultant of Automation Engineering at ATS Applied Tech Systems B.V. a multinational company specialized in automation of big plants (Aerospace & Defence, Automotive, Electronics, Food & Beverage, Life Sciences, Metals & Mining).

He is the leader of teachers in the field of education, didactics and technology. He delivers vocational education/training about industrial automation, IEC61131-3, communication, Industrial IoT.

He develops new training and instruction materials, like workshops on Industrie 4.0 and Industrial IoT for engineers, and he writes articles in magazines about these topics.

He is deeply involved in industrial automation evolution. He is member of the following working groups International working group Industrie 4.0 (PLCopen), Industrial Platform Cyber Security (NEN) Platform about ISA 99/ IEC 62443, International working group Software Construction Guidelines (PLCopen). He is also Deputy Chairman of the Competence centers of the PROFIBUS PROFINET International association.

ABSTRACT. Do we need to change our focus or strategy from digitisation/connectivity to automatic control (automation)? We work hard to develop a flexible infrastructure of "Things" at this moment. This flexible infrastructure consists of sensors - for example in a mesh network - that are connected to IoT platforms, like Amazon Web Services (AWS), IBM Watson or Microsoft Azure IoT Hub. These platforms make it possible to integrate not only sensors but also actuators and controllers.

Why? We develop these complete infrastructures to serve humans to reach their goals. Humans can share the whole world via IoT!

So, we have a flexible infrastructure of shared resources (capacities, services), but on the other hand we have the goals and needs of the users. Resources are the means to realise the end results. But what happens if we need to share a resource? Is it possible that the (human) goals are going to compete? And how do we solve this shared resource problem in the IoT infrastructure. Do we need coordination or negotiation? And can we automate this kind of control?



Keynote Wednesday, April 18, 2018

Virtual assets and virtual commissioning: Digitization in Industry 4.0

Diego Galar

LULEA UNIVERSITY OF TECHNOLOGY / TECNALIA



Dr. Diego Galar is Professor of Condition Monitoring in the Division of Operation and Maintenance Engineering at LTU, Luleå University of Technology where he is coordinating several H2020 projects related to different aspects of cyber physical systems, Industry 4.0, IoT or industrial Big Data. He was also involved in the SKF UTC centre located in Lulea focused on SMART bearings and also actively involved in national projects with the Swedish industry or funded by Swedish national agencies like Vinnova.

He is also principal researcher in Tecnalia (Spain), heading the Maintenance and Reliability research group within the Division of Industry and Transport.

He has authored more than five hundred journal and conference papers, books and technical reports in the field of maintenance, working also as member of editorial boards, scientific committees and chairing international journals and conferences and actively participating in national and international committees for standardization and R&D in the topics of reliability and maintenance. In the international arena, he has been visiting Professor in the Polytechnic of Braganza (Portugal), University of Valencia and NIU (USA) and the Universidad Pontificia Católica de Chile. Currently, he is visiting professor inUniversity of Sunderland (UK), University of Maryland (USA), and Chongqing University in China.

ABSTRACT. For complex assets, much information needs to be captured and mined to assess the overall condition of the whole system including the one from design and manufacturing which obviously contains the physical knowledge. Therefore, the integration of asset information during the entire lifecycle is required to get an accurate health assessment of the whole system.

Moreover, the lack of data on advanced degraded states due to early replacements and "black swans" makes the data-driven approach vulnerable to such situations. The risk related to these scenarios, despite their low latency, is not acceptable, especially for assets for which safety is a must. Therefore, there is a need to augment datasets before training data-driven algorithms. For this purposeData covering a wider range of scenarios can be obtained by synthetic data generated by physics-based models. These models need to be realistic and provide meaningful and comparable information about the behavior of asset.

New technologies involving big data, cloud computing, IoT etc.. can help the use / owner / maintainer / designer to perform a virtual commissioning of the asset where it is digitized and virtualized combining the existing physical models with the data collected from the field and produce a digital twin containing both data driven and physical information. This virtualization allows the user to produce data regarding situations and scenarios which didn't happen yet or are very rare. These new data sets ca be blindlyfused to obtain a hybrid model and go one step beyond the digital twins. This talk will discuss the possibilities that lie within applying the analytics concept by the means of virtualization i.e virtual commissioning of the assets through hybrid data fusion and integration from a systems perspective.



Awards

Best Conference Paper Award

To recognize the most outstanding paper presented at the annual IEEE International Workshop on Metrology for Industry 4.0 and IoT.

The Best Paper Award will be selected on the basis of the review process and on the paper presentation during the workshop. The final assessment and selection criteria will be based on several key parameters, including: technical quality of the paper, authors' knowledge of the field, presentation effectivesess and clarity, engagement in substantive question & answer, etc.

Best Paper Presented by a Woman

An exclusive plaque will be given for the best paper authored and presented by a woman.

Basis for Judging: Technical merit, originality, potential impact on the field, clarity of the written paper, and quality of the oral or other presentation.

Best Paper Presented by a Young Researcher

An exclusive plaque will be given for the best paper authored and presented by a researcher younger than 35 years in age.

Basis for Judging: Technical merit, originality, potential impact on the field, clarity of the written paper, and quality of the oral or other presentation.

IEEE Student Contest

The Instrumentation and Measurement Italy Chapter and the IEEE Student Branch of Brescia organize an IEEE Student Contest to be held during the Workshop, in the form of a virtual poster session. The three best posters will be awarded with the MetroInd4.0&IoT 2018 IEEE Student Best Poster Award, funded by the IEEE Italy Section.



Social Functions

Welcome Reception

We are happy to invite MetroInd4.0&IoT attendees to the Welcome Reception on Monday April 16, 2018.

The Welcome Reception will be organized at the "Hotel Vittoria", Via X Giornate, 20, Brescia



Gala Dinner

We are happy to invite MetroInd4.0&IoT attendees to the Welcome Party on Tuesday April 17, 2018.

The Gala Dinner will be held at "Al Rocol" restaurant, Ome (Brescia).





Program Schedule – Monday April 16, 2018

METROLOGY FOR INDUSTRY 4.0 & IoT MONDAY, APRIL 16			
13:00 - 17:30	Registration - University of Brescia		
14:00 - 14:30	Welcome Addresses - "Sala Consiliare" Hall		
	"Sala Consiliare" Hall	"AulaN. 8" Hall	Exposition Hall
14:30 - 15:50	Special Session on Perception Methods to Enhance the role of the Man in the Loop	Special Session on Embedded vision methods and systems for edge-computing and IoT applications	Exhibitors
15:50 - 16:15	Coffee Break		IEEE Student Contest
16:15 - 17:30	TUTORIAL - SESSION 1 Measurement Science and Sensing Technologies: the Backbone Underlying Industry 4.0	TUTORIAL - SESSION 2 Big Data and Industry 4.0: the Role of Data Exploration	ille student contest

17:45 - 18:45	Tour of Brescia	
18:45 - 20:45	Welcome Cocktail - Hotel Vittoria	



Program Schedule – Tuesday April 17, 2018

METROLOGY FOR INDUSTRY 4.0 & IoT TUESDAY, APRIL 17			
08:00 - 17:00	Registration - University of Brescia		
09:00 - 10:00	Plenary Talk - Bert van der Linden " <i>The missing "Thing" in Internet of Things</i> " "Sala Consiliare" Hall - University of Brescia		
10:00 - 10:30	Coffee Break		
10:30 - 12:30	Industrial Session & Visit to Laboratory "Sala Consiliare" Hall - University of Brescia		
12:30 - 14:00	Lunch		
	"Sala Consiliare" Hall	"AulaN. 8" Hall	Exposition Hall
14:00 - 16:00	Special Session on Smart Measurement Systems for on-line Quality Control	Special Session on Synchronization for Internet of Things	Poster Session
16:00 - 16:30	Coffee Break		Exhibitors
16:30 - 18:10	Special Session on Measurement Systems and Approaches for Smart Manufacturing		IEEE Student Contest

19:30 - 22:30	GALA DINNER
	AL ROCOL Restaurant



Program Schedule – Wednesday April 18, 2018

METROLOGY FOR INDUSTRY 4.0 & IoT WEDNESDAY, APRIL 18			
08:30 - 15:00	Registration - University of Brescia		
09:00 - 10:00	Plenary Talk - Diego Galar "Virtual assets and virtual commissioning: Digitization in Industry 4.0" "Sala Consiliare" Hall - University of Brescia		
10:00 - 10:30	Coffee Break		
	"Sala Consiliare" Hall	"AulaN. 8" Hall	Exposition Hall
10:30 - 12:30	Special Session on Measurement Systems in the Industrial IoT Era - PART I	Special Session on Standards and Technologies for CyberSecurity of IoT and Industry 4.0 (SecStandards)	Exhibitors
12:30 - 14:00	Lunch		
14:00 - 16:00	Special Session on Measurement Systems in the Industrial IoT Era - PART II	General Session	Exhibitors
16:00 - 16:30	Closing and Award Ceremony "Sala Consiliare" Hall - University of Brescia		



Monday, April 16 - Technical Sessions

13:00 - 17:30 REGISTRATION Place: University of Brescia

14:00 - 14:30 Welcome Addresses

Room: "Sala Consiliare" Hall, University of Brescia

14:30 - 15:50

Special Session on Perception Methods to Enhance the role of the Man in the Loop Chairs: Mariolino De Cecco, University of Trento, Italy Hirokazu Kato, Nara Institute of Science and Technology, Japan Room: "Sala Consiliare" Hall, University of Brescia

14:30 Kinect-based micro-behavior sensing system for learning the smart assistance with human subjects inside their homes

Teruhiro Mizumoto, *Nara Institute of Science and Technology, Japan* Alberto Fornaser, *University of Trento, Italy* Hirohiko Suwa, *Nara Institute of Science and Technology, Japan* Keiichi Yasumoto, *Nara Institute of Science and Technology, Japan* Mariolino De Cecco, *University of Trento, Italy*

14:50 Efficient In-Situ Creation of Augmented Reality Tutorials

Alexander Plopski, Nara Institute of Science and Technology, Japan Varunyu Fuvattanasilp, Nara Institute of Science and Technology, Japan Jarkko Poldi, Nara Institute of Science and Technology, Japan Takafumi Taketomi, Nara Institute of Science and Technology, Japan Christian Sandor, Nara Institute of Science and Technology, Japan Hirokazu Kato, Nara Institute of Science and Technology, Japan





15:10 An Augmented Reality virtual assistant to help mild cognitive impaired users in cooking

- J. D'Agostini, University of Trento, Italy L. Bonetti, University of Trento, Italy A. Salem, University of Trento, Italy L. Passerini, University of Trento, Italy G. Fiacco, University of Trento, Italy P. Lavanda, University of Trento, Italy E. Motti, University of Trento, Italy M. Stocco, University of Trento, Italy K. T. Gashay, University of Trento, Italy E. G. Abebe, University of Trento, Italy S. M. Alemu, University of Trento, Italy R. Haghani, University of Trento, Italy A. Voltolini, University of Trento, Italy C. Strobbe, University of Trento, Italy N. Covre, University of Trento, Italy G. Santolini, University of Trento, Italy M. Armellini, University of Trento, Italy T. Sacchi, University of Trento, Italy D. Ronchese, University of Trento, Italy C. Furlan, University of Trento, Italy F. Facchinato, University of Trento, Italy L. Maule, University of Trento, Italy P. Tomasin, University of Trento, Italy
- A. Fornaser, University of Trento, Italy
- M. De Cecco, University of Trento, Italy

15:30 Multimodal computer vision framework for human assistive robotics

Eugenio Ivorra, Universitat Politècnica de València, Spain Mario Ortega, Universitat Politècnica de València, Spain Mariano Alcaniz, Universitat Politècnica de València, Spain Nicolas Garcia-Aracil, Universidad Miguel Hernàndez de Elche, Spain



14:30 - 15:50

Special Session on Embedded vision methods and systems for edge-computing and IoT applications

Chairs: Giovanna Sansoni, University of Brescia, Italy
 Diego R. C. Silva, Universidade Federal do Rio Grande do Norte, Brazil
 Room: "Aula N. 8" Hall, University of Brescia

14:30 Academic FabLab at University of Naples Federico II: New Research and Development Opportunities in the Fields of IoT and Industry 4.0

Leopoldo Angrisani, University of Naples Federico II, Italy Pasquale Arpaia, University of Naples Federico II, Italy Francesco Bonavolontà, University of Naples Federico II, Italy Rosario Schiano Lo Moriello, University of Naples Federico II, Italy

14:50 Deep Learning based Machine Vision: first steps towards a hand gesture recognition set up for Collaborative Robots

Cristina Nuzzi, University of Brescia, Italy Simone Pasinetti, University of Brescia, Italy Matteo Lancini, University of Brescia, Italy Franco Docchio, University of Brescia, Italy Giovanna Sansoni, University of Brescia, Italy

15:10 Development and characterization of a safety system for robotic cells based on multiple Time of Flight (TOF) cameras and point cloud analysis

Simone Pasinetti, University of Brescia, Italy Cristina Nuzzi, University of Brescia, Italy Matteo Lancini, University of Brescia, Italy Giovanna Sansoni, University of Brescia, Italy Franco Docchio, University of Brescia, Italy Alberto Fornaser, University of Trento, Italy

15:30 IoT enabling measurement applications in Industry 4.0: platform for remote programming ATEs

Leopoldo Angrisani, University of Naples Federico II, Italy Umberto Cesaro, University of Naples Federico II, Italy Mauro D'Arco, University of Naples Federico II, Italy Domenicantonio Grillo, University of Naples Federico II, Italy Alessandro Tocchi, University of Naples Federico II, Italy



15:50 - 16:15 COFFEE BREAK Place: University of Brescia

16:15 - 17:30 TUTORIAL - SESSION 1

Measurement science and sensing technologies: the backbone underlying Industry 4.0 Nicola Paone, *Università Politecnica delle Marche, Italy*

Paolo Castellini, Università Politecnica delle Marche, Italy

Chair: Emilio Sardini, University of Brescia, Italy

Room: "Sala Consiliare" Hall, University of Brescia

16:15 - 17:30 TUTORIAL - SESSION 2

Big Data and Industry 4.0: the role of data exploration Devis Bianchini, *University of Brescia, Italy*

Chair: Alessandra Flammini, University of Brescia, Italy

Room: "Aula N. 8" Hall, University of Brescia

17:45 - 18:45 TOUR OF BRESCIA

18:45 - 20:45 WELCOME RECEPTION

Hotel Vittoria, Via X Giornate, 20, Brescia



Tuesday, April 17 - Technical Sessions

08:00 - 17:00 REGISTRATION Place: University of Brescia

09:00 - 10:00 PLENARY SPEAKER

"The missing "Thing" in Internet of Things" Bert van der Linden

Chair: Giorgio Sberveglieri, University of Brescia, Italy **Room**: "Sala Consiliare" Hall, University of Brescia

10:00 - 10:30COFFEE BREAKPlace: University of Brescia

10:30 - 12:00

INDUSTRIAL SESSION

Chair: Leopoldo Angrisani, *University of Naples Federico II, Italy* **Room:** *"Sala Consiliare" Hall, University of Brescia*

- **10:30** "Energy Monitoring and Management: Easy Measurement with Cloud Integration" Matteo Malara, *Siemens*
- **10:50** "Where are the goods?" Luigi Wilmo Franceschetti, *Saccheria Franceschetti SpA*
- **11:00** "Increasing a SME productivity and complexity output through organizational innovations", Michele Bonetti, *OMB Saleri SpA*



11:10 "The Power to Manage" Angelo Baronchelli, *AB Holding SpA*

11:20 Talking with the experts

Industrial Session partecipants talk about the role of industrial research in the next years; special guest Prof. Giovanni Moroni from Politecnico of Milan.

12:00 Visit to eLUX Laboratory Chair: Alessandra Flammini, *University of Brescia*

- 12:00 Short presentation of Brescia IEEE Student Branch
- 12:05 Short presentation of eLUX Laboratory, energy Laboratory as University eXpo

12:10 Visit to eLUX Laboratory

12:30 - 14:00 LUNCH Place: *"I Silvani" Restaurant*

14:00 - 16:00

Special Session on Smart Measurement Systems for on-line Quality Control Chairs: Nicola Paone, Università Politecnica delle Marche, Italy Mahsa Mohammadikaji, Karlsruhe Institute of Technology, Germany

Room: "Sala Consiliare" Hall, University of Brescia

 14:00 Distributed Human Machine Interface with localization functionalities: a real test bench Paolo Bellagente, University of Brescia, Italy Federico Bonafini, University of Brescia, Italy Claudio Crema, University of Brescia, Italy Alessandro Depari, University of Brescia, Italy IEEE INTERNATIONAL WORKSHOP ON Metrology for Industry 4.0 and IoT BRESCIA, ITALY | APRIL 16 - 18, 2018



Paolo Ferrari, University of Brescia, Italy Alessandra Flammini, University of Brescia, Italy Giovanni Lenzi, University of Brescia, Italy Marco Pasetti, University of Brescia, Italy Stefano Rinaldi, University of Brescia, Italy Emiliano Sisinni, University of Brescia, Italy

14:25 Inspection Planning for Optimized Coverage of Geometrically Complex Surfaces

Mahsa Mohammadikaji, Karlsruhe Institute of Technology, Germany Stephan Bergmann, Karlsruhe Institute of Technology, Germany Stephan Irgenfried, Karlsruhe Institute of Technology, Germany Jurgen Beyerer, Karlsruhe Institute of Technology, Germany Carsten Dachsbacher, Karlsruhe Institute of Technology, Germany Heinz Worn, Karlsruhe Institute of Technology, Germany

14:50 High-accuracy dimensional measurement of cylindrical components by an automated test station based on confocal chromatic sensor

Paolo Chiariotti, Università Politecnica delle Marche, Italy Matteo Fitti, Università Politecnica delle Marche, Italy Paolo Castellini, Università Politecnica delle Marche, Italy Saverio Zitti, Zannini srl, Italy Marco Zannini, Zannini srl, Italy Nicola Paone, Università Politecnica delle Marche, Italy

15:15 Home Automation Architecture based on IoT Technologies

Judson Costa, Universidade Federal do Rio Grande do Norte, Brazil Daniel Araujo, Universidade Federal do Rio Grande do Norte, Brazil Diego R. C. Silva, Universidade Federal do Rio Grande do Norte, Brazil Marcelo B. Nogueira, Universidade Federal do Rio Grande do Norte, Brazil Marconi C. Rodrigues, Universidade Federal do Rio Grande do Norte, Brazil

15:40 Array of Semiconductor Nanowires Gas Sensor for IoT in Wastewater Management

Matteo Soprani, University of Brescia, Italy Giorgio Duina, NASYS srl, Italy Maura Malgaretti, A2A Ciclo idrico, Italy Marco Abbatangelo, University of Brescia, Italy Elisabetta Comini, University of Brescia, Italy Veronica Sberveglieri, CNR-IBBR, NASYS srl, Italy Estefanía Núñez-Carmona, University of Brescia, Italy



Manohar Prasad Bhandari, University of Brescia, Italy Daniele Bolpagni, A2A Ciclo idrico, Italy Giorgio Sberveglieri, University of Brescia, Italy

14:00 - 16:00

Special Session on Synchronization for Internet of Things

Chairs: Francesco Lamonaca, University of Sannio, Italy
 Paolo Francesco Sciammarella, University of Calabria, Italy
 Room: "Aula N. 8" Hall, University of Brescia

- 14:00 Low Cost Field Test Measurement Method and Prototype Measurement Device Implementation for Timing Accuracy Evaluation of IEEE 1588 Solutions Tamás Kovácsházy, Budapest University of Technology and Economics, Hungary Ádám Erik Hollós, Budapest University of Technology and Economics, Hungary
- 14:25 Low-cost Implementation of an Active Phasor Data Concentrator for Smart Grid Paolo Castello, University of Cagliari, Italy Carlo Muscas, University of Cagliari, Italy Paolo Attilio Pegoraro, University of Cagliari, Italy Sara Sulis, University of Cagliari, Italy
- 14:50 Time Synchronization Based on CMTS: a Performance Analysis in Industry Scenarios Domenico Capriglione, University of Salerno, Italy Gianni Cerro, University of Cassino and Southern Lazio, Italy Luigi Ferrigno, University of Cassino and Southern Lazio, Italy Vincenzo Paciello, University of Cassino and Southern Lazio, Italy
- 15:15 Synchronization of IoT layers for Structural Health Monitoring Francesco Lamonaca, University of Sannio, Italy Paolo Francesco Sciammarella, University of Calabria, Italy Carmelo Scuro, University of Calabria, Italy Domenico Luca Carnì, University of Calabria, Italy Renato Olivito, University of Calabria, Italy



15:40 Internet of Things for Structural Health Monitoring

Francesco Lamonaca, University of Sannio, Italy Carmelo Scuro, University of Calabria, Italy Paolo Francesco Sciammarella, University of Calabria, Italy Domenico Luca Carnì, University of Calabria, Italy Renato Olivito, University of Calabria, Italy

16:00 - 16:30COFFEE BREAKPlace: University of Brescia

16:30 - 18:10

Special Session on Measurement Systems and Approaches for Smart Manufacturing Chairs: Giulio D'Emilia, L'Aquila University, Italy Khurram Shahzad, Mid Sweden University, Sweden Room: "Sala Consiliare" Hall, University of Brescia

- 16:30 Condition Monitoring in Industry 4.0 Design Challenges and Possibilities: A Case Study Khurram Shahzad, Mid Sweden University, Sweden Mattias O'Nils, Mid Sweden University, Sweden
- **16:50** Measurements for Smart Manufacturing in an Industry 4.0 scenario Giulio D'Emilia, University of L'Aquila, Italy Antonella Gaspari, University of L'Aquila, Italy Emanuela Natale, University of L'Aquila, Italy
- 17:10 Data validation techniques for measurements systems operating in a Industry 4.0 scenario

Giulio D'Emilia, University of L'Aquila, Italy Antonella Gaspari, University of L'Aquila, Italy

17:30 Additive manufacturing as a reshoring enabler Luciano Fratocchi, *University of L'Aquila, Italy*





17:50 On the use of IoT Sensors for Indoor Conditions Assessment and Tuning of Occupancy Rates Models

Stefano Rinaldi, *University of Brescia, Italy* Alessandra Flammini, *University of Brescia, Italy* Lavinia Chiara Tagliabue, *University of Brescia, Italy* Angelo Luigi Camillo Ciribini, *University of Brescia, Italy*

19:30 - 22:30 GALA DINNER

Al Rocol Restaurant, Ome (Brescia)



Wednesday, April 18 - Technical Sessions

08:30 - 15:00 REGISTRATION Place: University of Brescia

09:00 - 10:00 PLENARY SPEAKER

" Virtual assets and virtual commissioning: Digitization in Industry 4.0" Diego Galar

Chair: Paolo Ferrari, University of Brescia, Italy **Room**: "Sala Consiliare" Hall, University of Brescia

10:00 - 10:30 COFFEE BREAK Place: University of Brescia

10:30 - 12:30
Special Session on Measurement Systems in the Industrial IoT Era - PART I
Chairs: Emiliano Sisinni, University of Brescia, Italy Dennis Brandão, Universidade de São Paulo, Brazil
Room: "Sala Consiliare" Hall, University of Brescia

10:30 IoT-based Measurement System for Wine Industry

Gianluca Masetti, University of Modena and Reggio Emilia, Italy Francesco Marazzi, University of Modena and Reggio Emilia, Italy Luca Di Cecilia, University of Modena and Reggio Emilia, Italy Luigi Rovati, University of Modena and Reggio Emilia, Italy



10:55 A preliminary study of a Cyber Physical System for Industry 4.0: Modelling and Co-Simulation of an AGV for smart factories

Luca Cavanini, Polytechnic University of Marche, Italy Paolo Cicconi, Polytechnic University of Marche, Italy Alessandro Freddi, Polytechnic University of Marche, Italy Michele Germani, Polytechnic University of Marche, Italy Sauro Longhi, Polytechnic University of Marche, Italy Andrea Monteriù, Polytechnic University of Marche, Italy Emanuele Pallotta, Polytechnic University of Marche, Italy Mariorosario Prist, Polytechnic University of Marche, Italy

11:20 Performance comparison between OPC UA and MQTT for data exchange

Murilo Silveira Rocha, University of São Paulo, Brazil Guilherme Serpa Sestito, University of São Paulo, Brazil Andre Luis Dias, University of São Paulo, Brazil Afonso Celso Turcato, University of São Paulo, Brazil Dennis Brandão, University of São Paulo, Brazil

11:45 THD_i measurement system of home energy signal based on IoT

Iran Macedo B. Neto, Universidade Federal do Rio Grande do Norte, Brazil Amanda I. Lopes, Universidade Federal do Rio Grande do Norte, Brazil Maria Alice de M. Sousa, Universidade Federal do Rio Grande do Norte, Brazil Mateus M. de Assis Brito, Universidade Federal do Rio Grande do Norte, Brazil Diego R. C. Silva, Universidade Federal do Rio Grande do Norte, Brazil Marcelo B. Nogueira, Universidade Federal do Rio Grande do Norte, Brazil Marconi C. Rodrigues, Universidade Federal do Rio Grande do Norte, Brazil

12:10 Telemetry for domestic water consumption based on IoT and open standards

Sayonara A. C. Tavares, Universidade Federal do Rio Grande do Norte, Brazil Ricardo J. B. V. M. Cavalcanti, Universidade Federal do Rio Grande do Norte, Brazil Diego R. C. Silva, Universidade Federal do Rio Grande do Norte, Brazil Marcelo B. Nogueira, Universidade Federal do Rio Grande do Norte, Brazil Marconi C. Rodrigues, Universidade Federal do Rio Grande do Norte, Brazil



10:30 - 12:30

Special Session on Standards and Technologies for CyberSecurity of IoT and Industry 4.0 (SecStandards)

Chairs: Raphael Machado, Inmetro, Brazil Francesco Gringoli, University of Brescia, Italy Room: "Aula N. 8" Hall, University of Brescia

10:30 Coverage-based Heuristics for Selecting Assessment Items from Security Standards: a core set proposal

Ferrucio de Franco Rosa, CTI Renato Archer, FEEC-UNICAMP, Brazil Mario Jino, FEEC-UNICAMP, Brazil Paulo Marcos Siqueira Bueno, CTI Renato Archer, FEEC-UNICAMP, Brazil Rodrigo Bonacin, CTI Renato Archer, FACCAMP, Brazil

10:55 Building Reference Datasets to Support Socialbots Detection

Carla Pacheco, Military Institute of Engineering, Brazil Alex Garcia, Military Institute of Engineering, Brazil Raphael Machado, INMETRO, Brazil Ronaldo Salles, Military Institute of Engineering, Brazil

11:20 Evaluation on Passive System Identification and Covert Misappropriation attacks in Large Pressurized Heavy Water Reactors

Alan Oliveira de Sá, Brazilian Navy, Federal University of Rio de Janeiro, Brazil Luiz F. R. da C. Carmo, National Institute of Metrology, Quality and Technology, Federal University of Rio de Janeiro, Brazil Raphael C. S. Machado, National Institute of Metrology, Quality and Technology, Federal University of Rio de Janeiro, Brazil

11:45 Implementation of cybersecurity procedures in remote calibration for PNT services

Leonardo C. Ribeiro, *Inmetro, Brazil* Luiz V. G. Tarelho, *Inmetro, Brazil* Giovanni D. Rovera, *Observatoire de Paris, France* Luiz P. Damaceno, *University of São Paulo, Brazil* Daniel V. Magalhães, *University of São Paulo, Brazil* Guilherme A. Garcia, *Inmetro, Brazil* Raphael C. S. Machado, *Inmetro, Brazil*





12:10 True random number generators for batch control sampling in Smart Factories

Leonardo Costa Ribeiro, *Inmetro, Brazil* Desiree S. Gonçalves, *Inmetro, Brazil* Wladmir A. Chapetta, *Inmetro, Brazil* Ana C. O. Marcelino, *Inmetro, Brazil* Luiz V. G. Tarelho, *Inmetro, Brazil* Raphael C. S. Machado, *Inmetro, PPCIC-CEFET/RJ, Brazil* Leandro P. Correa, *Inmetro, Brazil* Guilherme A. Garcia, *Inmetro, Brazil* Alan de Oliveira Sá, *UFRJ, Brazil*

12:30 - 14:00 LUNCH Place: *"I Silvani" Restaurant*

14:00 - 16:00

Special Session on Measurement Systems in the Industrial IoT Era - PART II

Chairs: Emiliano Sisinni, University of Brescia, Italy
 Dennis Brandão, Universidade de São Paulo, Brazil
 Room: "Sala Consiliare" Hall, University of Brescia

14:00 Challenges of Securing the Industrial Internet of Things Value Chain

Stefan Forsstrom, Mid Sweden University, Sweden Ismail Butun, Mid Sweden University, Sweden Mohamed Eldefrawy, Mid Sweden University, Sweden Ulf Jennehag, Mid Sweden University, Sweden Mikael Gidlund, Mid Sweden University, Sweden

14:25 Evaluation of communication delay in IoT applications based on OPC UA

Paolo Ferrari, University of Brescia, Italy Alessandra Flammini, University of Brescia, Italy Stefano Rinaldi, University of Brescia, Italy Emiliano Sisinni, University of Brescia, Italy Davide Maffei, Siemens Spa Matteo Malara, Siemens Spa



14:50 A Flexible Framework for Debugging IoT Wireless Applications

Francesco Gringoli, University of Brescia, Italy Nahla Ali, University of Brescia, Italy Fabrizio Guerrini, University of Brescia, Italy Paul Patras, University of Edinburgh, Scotland

15:15 Comparison Between MQTT and WebSocket Protocols for IoT Applications Using ESP8266

Guilherme M. B. Oliveira, Universidade Federal do Rio Grande do Norte, Brazil Danielly C. M. Costa, Universidade Federal do Rio Grande do Norte, Brazil Ricardo J. B. V. M. Cavalcanti, Universidade Federal do Rio Grande do Norte, Brazil Josiel P. P. Oliveira, Universidade Federal do Rio Grande do Norte, Brazil Diego R. C. Silva, Universidade Federal do Rio Grande do Norte, Brazil Marcelo B. Nogueira, Universidade Federal do Rio Grande do Norte, Brazil Marconi C. Rodrigues, Universidade Federal do Rio Grande do Norte, Brazil

15:40 Implementation of A Production-Control System using Integrated AutomationML and OPC UA

Xun Ye, Hanyang University, Republic of Korea Tae Yang Park, Hanyang University, Republic of Korea Seung Ho Hong, Hanyang University, Republic of Korea Yuemin Ding, Tianjin University of Technology, China Aidong Xu, Chinese Academy of Sciences, China

14:00 - 16:00 General Session

Chairs: Mauro Serpelloni, University of Brescia, Italy Alessandro Pozzebon, University of Siena, Italy Room: "Aula N. 8" Hall, University of Brescia

14:00 A test bench for evaluating communication delays in LoRaWAN applications

Dhiego F. Carvalho, University of Brescia, Italy Paolo Ferrari, University of Brescia, Italy Alessandra Flammini, University of Brescia, Italy Emiliano Sisinni, University of Brescia, Italy



14:25 Experimental Characterization of Long Term Evolution Multiple Input Multiple Output Performance in Urban Propagation Scenarios

Stefano Avallone, Università degli Studi di Napoli Federico II, Italy Nicola Pasquino, Università degli Studi di Napoli Federico II, Italy Giorgio Ventre, Università degli Studi di Napoli Federico II, Italy Stefania Zinno, Università degli Studi di Napoli Federico II, Italy

14:50 Lightweight synchronization algorithm with self-calibration for Industrial LoRa Sensor Networks

Luca Tessaro, University of Trento, Italy Cristiano Raffaldi, Adige S.P.A., BLM Group, Italy Maurizio Rossi, University of Trento, Italy Davide Brunelli, University of Trento, Italy

15:15 Study for the integration of a measuring system to an automated platform for monitoring the growth of bacterial cultures

Michele Bona, University of Brescia, Italy Paolo Bellitti, University of Brescia, Italy Emilio Sardini, University of Brescia, Italy Mauro Serpelloni, University of Brescia, Italy

15:40 An IoT framework for the pervasive monitoring of chemical emissions in industrial plants

Alessandro Pozzebon, University of Siena, Italy Tommaso Addabbo, University of Siena, Italy Ada Fort, University of Siena, Italy Marco Mugnaini, University of Siena, Italy Lorenzo Parri, University of Siena, Italy Stefano Parrino, University of Siena, Italy Valerio Vignoli, University of Siena, Italy

16:00 - 16:30CLOSING AND AWARD CEREMONYRoom: "Sala Consiliare" Hall, University of Brescia



POSTER SESSION

"Smart Street" Pilot Site: a RAMS Analysys for a Scale-up Configuration

Enrico Petritoli, Università degli Studi "Roma Tre", Italy Fabio Leccese, Università degli Studi "Roma Tre", Italy Martina Botticelli, Università Politecnica delle Marche, Italy Stefano Pizzuti, ENEA, Italy Francesco Pieroni, ENEA, Italy

In-line monitoring of laser welding using a smart vision system

Simone Pasinetti, University of Brescia, Italy Giovanna Sansoni, University of Brescia, Italy Franco Docchio, University of Brescia, Italy

Innovative methodology for detecting of possible harmful compounds for wastewater treatment

Massimo Blonda, CNR-IRSA, Italy Angelantonio Calabrese, CNR-IRSA, Italy Angelo Cardellicchio, Politecnico di Bari, Italy Barbara Casale, CNR-IRSA, Italy Giuseppe Dentamaro, Politecnico di Bari, Italy Vincenzo Di Lecce, Politecnico di Bari, Italy Antonietta Dimucci, Omnitech Srl, Italy Cataldo Guaragnella, Politecnico di Bari, Italy Diego Matrino, Secure to Future Srl, Italy Dian Palagachev, Politecnico di Bari, Italy Domenico Petruzzelli, Politecnico di Bari, Italy Tiziano Politi, Politecnico di Bari, Italy Maria Rizzi, Politecnico di Bari, Italy Vincenzo Sarcina, Omnitech Srl, Italy Vito Felice Uricchio, CNR-IRSA, Italy

Indoor localization for evacuation management in emergency scenarios

Alessandro Depari, University of Brescia, Italy Alessandra Flammini, University of Brescia, Italy Daniela Fogli, University of Brescia, Italy Paola Magrino, University of Brescia, Italy



Evaluation of Open Data Models for the Exchange of Sensor Data in Cognitive Building

Markus Scheffer, *Ruhr Universitat Bochum, Germany* Markus Konig, *Ruhr Universitat Bochum, Germany* Tabea Engelmann, *Ruhr Universitat Bochum, Germany* Lavinia Chiara Tagliabue, *University of Brescia, Italy* Angelo Luigi Camillo Ciribini, *University of Brescia, Italy* Stefano Rinaldi, *University of Brescia, Italy* Marco Pasetti, *University of Brescia, Italy*

A Survey of Measurement Applications based on IoT

Pasquale Daponte, University of Sannio, Italy Luca De Vito, University of Sannio, Italy Francesco Lamonaca, University of Sannio, Italy Gianluca Mazzilli, University of Sannio, Italy Francesco Picariello, University of Sannio, Italy Ioan Tudosa, University of Sannio, Italy



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